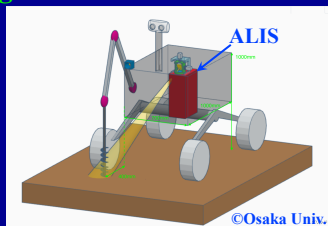
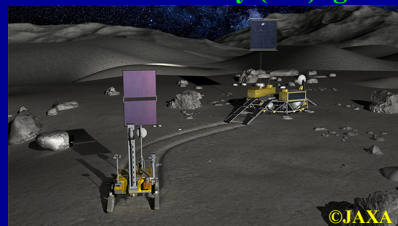
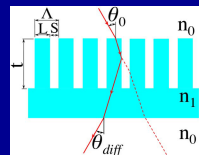


Volume binary (VB) grating for ALIS of LUPEX

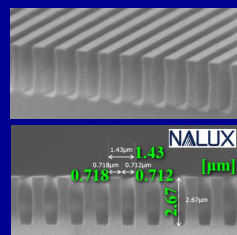


LUPEX: Lunar Polar Exploration Mission, ALIS: Advanced Lunar Imaging Spectrometer.

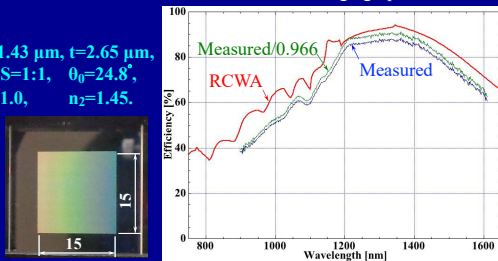


$\Lambda=1.43 \mu\text{m}$, $t=2.65 \mu\text{m}$,
 $L\&S=1:1$, $\theta_0=24.8^\circ$,
 $n_1=1.0$, $n_2=1.45$.

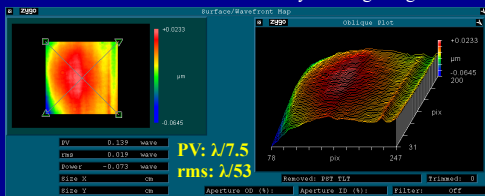
Schematic representation of VB grating.



SEM photograph of VB grating fabricated by anisotropic plasma etching on silica substrate.



Diffraction efficiency of VB grating for ALIS.



Wave front error of VB grating.

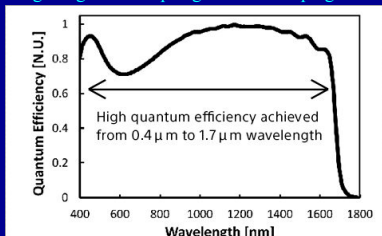
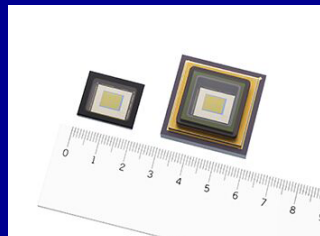
InGaAs detector for ALIS is changed!

Xenics ($20 \times 20 \mu\text{m}$), $640 \times 512 \text{ pix}$ → Sony ($5 \times 5 \mu\text{m}$), $1280 \times 1024 \text{ pix}$

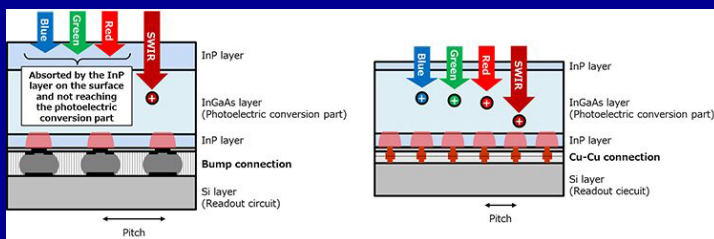
→ Design and fabrication of lens became difficult.

$\Lambda=1.43 \mu\text{m}$ (700g/mm) → $2.0 \mu\text{m}$ (500g/mm)

→ A novel fabrication method for a VB grating with Tempax glass is developing.

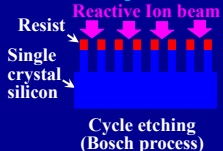


High quantum efficiency achieved from $0.4 \mu\text{m}$ to $1.7 \mu\text{m}$ wavelength

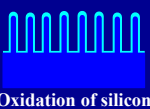


[https://www.sony.net/SonyInfo/News/Press/202005/20-036E/]

Fabrication process of VB grating 2



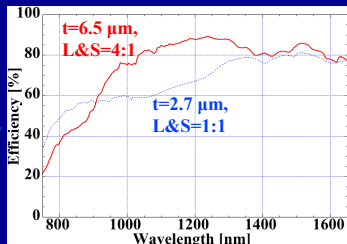
Cycle etching (Bosch process)



1~3 times



$\Lambda=2.0 \mu\text{m}$,
 $t=6.5 \mu\text{m}$,
 $L\&S=4:1$,
 $\theta_0=19.2^\circ$,
 $n_1=1.0$,
 $n_2=1.45$.

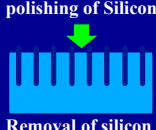


Calculated diffraction efficiency (RCWA) of VB grating for ALIS.

Press

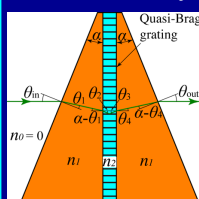
Tempax glass

Cast in vacuum (~900°C)



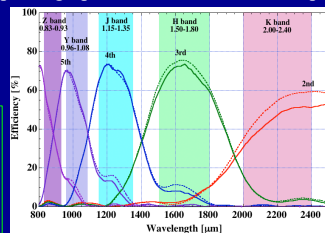
VB grating for MOIRCS echelle grism

MOIRCS: Multi-Object InfraRed Camera and Spectrograph of 8.2m Subaru Telescope



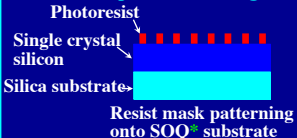
$\Lambda=5.1 \mu\text{m}$, $t=16 \mu\text{m}$,
 $L\&S=4.6:0.5 \mu\text{m}$,
 $\theta_0=28.4^\circ$, $n_2=1.45$,
 $n_2=1.74$.

MOIRCS echelle grism
Slit width: $0.3''$
5th, $R=4,630@1.02 \mu\text{m}$
4th, $R=4,420@1.25 \mu\text{m}$
3rd, $R=4,270@1.65 \mu\text{m}$



Calculated diffraction efficiency (RCWA) of VB grating for MOIRCS echelle grism.

Fabrication process of VB grating 3



Resist mask patterning onto SOQ* substrate

Reactive ion beam

Anisotropic cycle etching (Bosch process)



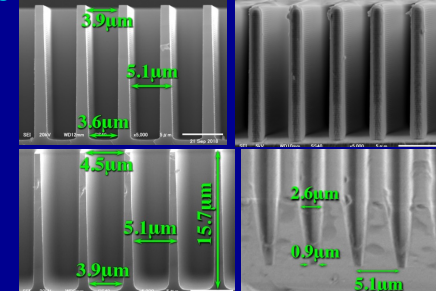
1~3 times

Removal of oxide

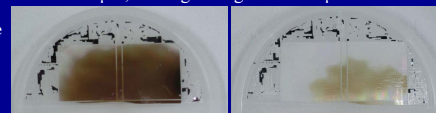
Oxidation of total silicon

* SOQ: Silicon on Quartz

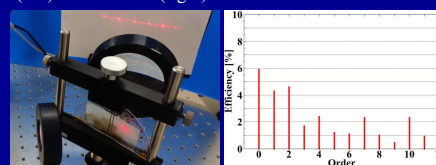
[N. Ebizuka, CEAS Space journal (2020)]



SEM photographs of silicon grating for mold of VB grating fabricated by cycle etching of silicon (upper left), oxidation of silicon (upper right), and removal of the silicon oxide layer (lower left), totally oxidized silica VB grating tilted with 45° (lower right), t is evaluated about $10.5 \mu\text{m}$, although designed t is $16 \mu\text{m}$.

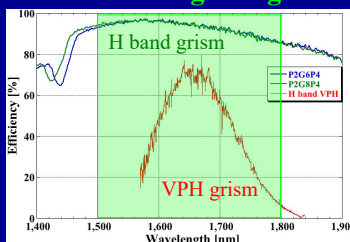


Silica VB grating fabricated in a SOQ substrate, 12 hours (left) and 40 hours (right) oxidation.

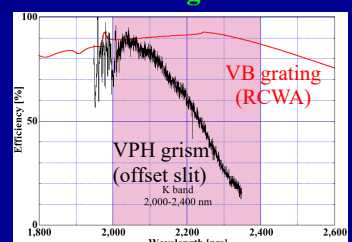


Diffraction efficiency of silica VB grating at 632.8 nm ($\theta_0=45^\circ$). Diffraction efficiency concentrates around 11th order at 632.8 nm if t and $L\&S$ is ideal.

VB grating for MOIRCS K band grism



J and H band grisms had employed the LightSmyth grating instead of the VPH grating. [I. Tanaka, Proc. SPIE 11451 (2020)]



VB grating: $\Lambda=2.36 \mu\text{m}$, $t=4.0 \mu\text{m}$,
 $L\&S=1:1$, $\theta_0=27.8^\circ$, $n_2=1.435$,
 $n_2=1.0$.

Summary

- The VB grating achieves very high efficiency and wide bandwidth of wavelength.
- A prototype VB grating with quartz glass for ALIS have fabricated.
- A novel fabrication method for a VB grating of ALIS with Tempax glass is developing by using a Si mold.
- We performed test fabrications of a silicon mold for a VB grating of the MOIRCS echelle grism by anisotropic plasma etching and a silica VB grating on a SoQ substrate by using MEMS technologies.
- Instead of the VPH grism of MOIRCS K-band, we propose a VB grism.